TERRICAL REPORT 1293

COMPUTER PROGRAM
THAT
COMPUTES AND DRAWS

EXACT OPERATING CHARACTERISTIC CURVE USING THE HYPERGEOMETRIC PROBABILITY DISTRIBUTION

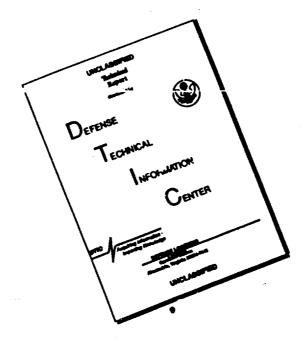
DONALD C. RAPPAPORT

NOVEMBER 1971

TECHNICAL SUPPORT DIRECTORATE
PICATIONY ARSENAL
DOVER, NEW JERSEY

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LINK A LMK B LINK C KEY WORDS ROLE WY ROLE Computer program
Hypergeometric Probability Distribution
Exact Operating Characteristic Curve

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STHART

A disputer program was developed which uses the Hypergeometric Probability Distribution in computing and photting percent defective vs. 10 important probability of acceptance paints (.99, .975, .95, .90, .75, .50, .25, .10, .05 and .01).

DISCUSS ION

An operating characteristic curve is a tool used in quality control for the purpose of buying or selling manufactured goods.

Using the formulae and solution as discussed in Reference 1 and altering the FORTRAN computer program described in that Reference, a new program was generated which computes and plots percent defective for 10 important probability of acceptance levels. Additional related information printed out is: defectives in original population, reliability, and confidence level.

Note: Since it is quite unusual that a sample will exceed 50% of the population, this condition has not been programmed. If it is desired to compute this, use the equalities as shown and discussed on page μ of Reference 2.

Section Management

FORTRAN PROGRAM

PROGRAM	AM	NERO	TRACE		CDC 680	O PTN V3.	-P261 OP1=	1 11/04/11	13.37.
		PROGR	TAM ANNERO IS	NPUT+DUTPUT+TAI	PESWINPUT.TA	PEGSUTPU			
				BOPD (60) .PAC	601 .PACL (60)	.80PL (60)	PACCT (10) .		
			DACCTA OD	976 DE 01 T	5 5 25 10	08 014			
-			PACCI7.991.	975,.95,.90,.7	54.34.634.14	1.03,.01/			
•			PLOT (3.,3.	,-3;					
	400		1312001 PUP	SAMPLE.	DEF				
	200		AT (3F10.0)						
10	243		PUP) 399,399 Sample - Def	1560,560,563					
	580		16(361) DE						
	561			1.204. THE PRO					
				INTERESTING OF				522	
15			3 400	INTERESTING D	NES IN THE P	OFUCATION			
••	563			P/2.1565.565.5	64				
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	566			S BUENIEM-150X					
20				SIZE OF+,F10.0					•
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		4)							
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	475	CON	F = PACCT(I						
			E COMP -						
35	476) 477+476+476 • 1/ SAMPLE)	e Pou				
	•••			- SAMPLE) 260.					
	501			+ DEF - SAMP					
	260			SAMPLE, GUESS, D	EF . REL . CTHEF	RS.A.SUM.B	C+POPD1		
40			(1) = POPD						
				TYSAMPLET - PO	p				
				SAMPLE, GUESS.D	EF • REL • UTHEF	8.A.SUM.8	C.POPO;		
			2) = BAC						
45			(2) = POPD	UPD(2)) 778.77	0.77E				
73	779		SS = PUPD -		71770				
				AMPLE , GUESS , DE	FIREL OTHERS	.A.SUM.BA	10404		
			1) = BAC						
50	778		(1) # POPU 87 1 = 3,20						
34	(70		1 +1						
				2) - (.5 - PAC	(1-2) - AREA	A) (PACE	1-11 - PACI	1-2)	
		11 -	(BOPU(1-2) -	BOLD (I=1))					
35			G(1) - DEF)						
33	401	OUE S	S = UEF + 2	•					

		90 10 403
	102	GUESS = G(1)
	403	CALL HACK (POP; SAMPLE; BUESS; DEF ONEL; OTHERS; AS BUNGBAC; POPU)
		BOPD(I) = POPD
<u> 20</u>		PAC (1) = BAC
-	787	1F (AB5(80PD(1) - 80PD(1-1)) - 3.)782.782.787
	782	IF (ANEA - "5-PAC(N-1))207,200,200
65	501	no see I a weap
		JEST = 1 17 IAREA = .5 + BACT 21156916691
	511	G(I) = G(I-1) - 1.
		60533 - 6117
		CALL BACK (POP) SAMPLE, BUESS ODEFOREL, OTHERS, A. SUM, BAC: POP()
• -		PAC (1) = BAC
	568.	CONTINUE
_	- 200	60 70 401
75	540	00 204 1 = M ₁ 89 1F (8(1-1)+1, = POP) 210,491,491
		JES7 # 1
	247	IF THERE TO BACTOTICEOTOROT GUESS = 6(1)
. 0		CALL BACK TPOPES AMPLE 160235 IDEP INCL OTHERS ASSUMINACIPOPD)
		tip (1) = popp
	209	PAC III SAC
		CONTINUE
85	240	WRITE (4:241) POP
		PA (2010M) # 100
		PA (20[CON) = 0.0 PORMAT (27x, pro-100,
	• • • • • • • • • • • • • • • • • • • •	1000)
70		00 TO R00
	477	6UESS = ((DEF = 4.) /SAMPLE) + POP 1F (BUESS = DEF = 1.) 360+360+361
	360	GUESS = DEF + 1.
	361	CALL BACK (POP) SAMPLE : SOESSIDE PREC ; OTHERS ; A SOM ; SAC ; POPD ;
95		40PL (1) = P0PD
		SUESS = ((DEF1) /SAMPLE) + POP
•		7F (90235 = 30FL(1) =4,57382,382,383
	366	SUESS =(DEF/SAMPLE) * POP + 5.
-	303	CALL MACK (POPYSAMELY BUESSIDER YÄRLY OTHERSY AYSUNY BACY POPDY BOPL (2) = POPD
		PAGE TET S BAC
		IF ((80PL(1) - 80PL(2))) 378,379,378
05	374	SUESS & POPP 4 4
		CALL BACK (POP.SAMPLE.GUESS.DEF.REL.OTHERS.A.SUM.BAC.POPD)
		UOPL(2) =POPD
	·· · 370	00 387 T = 3-28
10		N = [+1

•

	SEPT BOTTO	NERO TRACE CHE SHOP FIR VASORPHIA ENTRE ENTRE ENTRE ENTRE
		17 (8(2))791,791,792
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119	792	CHET BUCK TABLESHWAFER BASES LOES LUFT LALINE WELFT LALINE WELF LAND LAND LAND LAND LAND LAND LAND LAND
		BOPL(I) = POPP
		PROE(1) = BAC IF (ABS(BOPL(1) = BOPL(1-1)) = 3:1362:362:367
180	307	CONTINUE IF (PACL (N-1)5 - AREA) 307, 307, 300
	307	00 30s 1 s H's
•		JEST =1 17 (BRC = 15 = AREA) 32913251494
129	320	0(1) = 0(1-1) = 1, -0(1) = 0(1)
		IF (GUESS) &R,84,84
	·- ·· ·· 	CALL BACK (POP.SAMPLE, GUESS, DEF, REL, OTHERS, A. SUM, MÁG, POPD)
130		PACL (1) * BAC BOPL (1) * POPD
-		SONTINGE
	- 300-	60 TO 494
136		JEST of
	310	●(I) = ●(I-1) · 1,
		CALL BACK (POP.BAMPLE.GUESS.ORF.REL.GTHERS.A.SUM.BAC.POPO)
lee		PAGE (1) * BAG SOPL (I) * POPD
•••	309	CONTINUE
	491	60 10 404 Popus = 80Pp(GEST = 3)
tus		POPDS = BOPD(JEST = 2) PAGE = PAG(JEST=1)
		PACS = PAC(JEST = 2)
	494	POPOA = BOPL(JEST-1)
150		PAGA = PAGL (JEST-1)
••••		PACE & PACE 19291 + 21
_		#0 10 496 PCTD # POPDBYPOP # 1888
195		MEL = 100, - PCTD
		PA 120 ICON - 1)= PACB
•		MRITE (6:889) POPDS: PCTD: PACS: REL: SUN
140	431	IF TPOPDA - POP1431/244/244
	40.	PCTD = POPDA/POP = 188,
-		SUM s 1 PACA PU 12-VICUM1 - PCTB
		PŘ (ŠPÍČÓN) — PŘCŘ
		WELL COLONAL COLONIA CHANGE LANGE

1 10 2 14 15

• •	494	POPOC Y YOA
 -		PROC
		POPL ·
176		PAGE - A NUMBER OF THE PAGE OF
		POPOS & FURIC
		60 TO 403
1-4	414	- Mile level
175	***	FORMAT (/)
		IF (ICOM - 11) 478,600,600
	200	1000 a 1000g a 8
		CALL SCALE (PB-1CSM-1-10,0-0,0,10,-1)
100		CALL AXIS (0.0.0.0.170FERGINT DEPEGTIVE.17,10,0,0,0,0,0,0,10.)
• • •		CALL AND TOO OF THE PROPERTY O
		10.1)
let		CALL LINE THEORY STORY STORY STORY
		CALL SYMBOL (8,0-10,0-27M), C. CUNYE MYPERGEONETRIC.27,.14.0.0)
		CALL MANGER (7.0.9.30.90P.016.0.0)
		CALL SYNGS, 19:00 YOU BREAD CE:50:X559.07
		CALL MANUER 17.74 GAUAGAMERADA.1748.V3
190		CALL MUMBER (7,0, 9,5,007,9,14,0,0)
	-	CHE Active (1914) district failteenfal
		00 TO 400
1-0	873	SOUNDS STATESTALL SOURS AND
196		*SIGLE FOR ALL MISTAKES.*)
•-	986	**************************************
•	199	FORMAT TETRIFFE STORES STORES STORES STORES STORES STORES
		FORMT TETRIFFE OF TRIFFE OF TRIFFE OF TRIFFE OF TRIFFE OF THE TRIFFE OF
		STOP

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· SUBROUTINE	MCH TRACE COC 6660 PTH V3.64-P261 OPTH1 13/69/71 13:37.26
108	SUBROUTINE BACK (POPYSAMPLEVOURSSYDEFYRELYOTHERSYRYSUMYSACYPOPD)
193	POPO = 10L00 = 1
+	10000 - 3099 - POP
	POPD = 16L00 1F (POP = POPD = SAMPLE)138+117+117
130	IGLOD = POP = SAMPLE + DEF + al
10 117	CONTINUE
	IF (POPD -POP/g.)119.119.111
	Y = SAMPLE
114	E W POP BAC = ANNE (ZoYokow)
	REL = (1, = (PUPD/POP); + 100, OTHERS = POP - POPD
50	A = 100, = REL SUM = 1. = BAC
111	RETURN
	X = POP = POP0
	Y = SAMPLE
·	SUM = ANNE (2, Y, X, W) NEL = (2, - (POPD/POP) = 200;
	A = 100, - REL
36	OTHERS = POP - POPD
	E' J
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		E = RAY + 1.1	
9		10 19	_
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10		MNY = 0	
		ARATI. DELL = HILARY - DIANE	
		AUMA THELANY THAT	
		ARC = SYDELL - RAY	
19		N = MLAUMA	
		AA A 2405[[
	•0	70 3	
-		W # SYDEEC	_
50		MY = XLAURA	
	H	Rg = 0.0	
•		F (JUYCE - JUSE) 22:22:4	
25		ONTINUE	
-		BY = TOBY - 1.	
	H	FAMA - MEPULA - 10	
		JOYCE • JOYCE • 1	
30		NTINUE	
		18 19100K = 17M0E	_
		(HERB + 90.) 8.8.20 0 = PLO + (10. 40 HERB)	
		NOY = 1 FLO	
33	·	AN DIES DE HERD	• •
		(II - LENNY) 23,23,8	
		RB = HERB + ALGO10 ((RAY*DIAME)/((XMARC + 1.)* CLARA))	
		ANA - CLANA - 1.	_
40		ARC = XMARC + 1.	
		AY = RAY -1.	
-		MYTHUE	-
		ME = FLO	
49	EI	YUMN	
			_
••			
v		<u> </u>	
			_

REFERENCES

- 1. Donald C. Rappaport, A Computer Program for Exact Reliability and Confidence Using the Expergeometric Probability Distribution, Picatinny Arsenal Technical Report 4181, January 1971.
- 2. G. J. Lieberman and D. B. Oven, <u>Tables of the Hypergeometric Probability Distribution</u>, Stanford University Press, Stanford, California, 1961.

APPENDIX A

Input

INPUT

F - format

Column Numbers	Input	Format
1-10	Population	F 10.0
11-20	Sample	7 10.0
21-30	Defectives	F 10.0

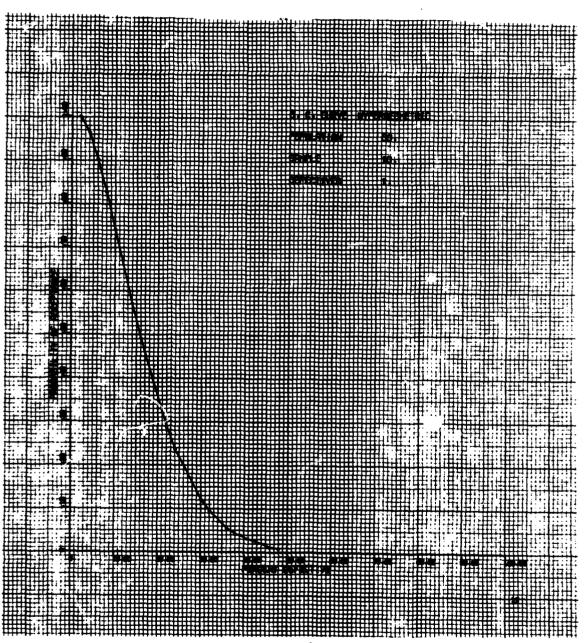
APPENDIX B
Sample Output

14a

The state of the s

OPERATING CHARACTERISTIC CURVE

	3, 5.1.2.1 \$11.5					
POPILATION SIZE	50•	SAMPLE	10•	ACCEPTABLE	ORFECTS	1.
IF DEFECTIVES	PERCEN1	PROBA	HILITY OF	RELIABILI	TY C	ONF I DENCE
IN UHIGINAL	PEFECTIVE	ACCI	PTANCE	15		15
POPULATION ARE	15		15			
1.	2•00	1.	00000	98.00		.000000
2.	4.00	•	963265	96.00		.036735
1•	2.00	1.	00000	98.00		.000000
2.	4.00	•	963265	96.00		.036735
3	4.00		963265	96.00		.036735
2. 3.	6.00	_	902041	94.00		.097959
			902041	94.00		.097959
3•	6.00		R25836	92.00		.174164
4.	8.00	•	u5207c	76,00		
4.	A.00	-	A25836	92.00	•	.1/4164 .258100
5•	10.00		741900	90.00		•52010A
7.	14.00		570934	86.00		.429066
8.	16.00	•	490502	84.00	٠	.509498
11•	22.00		288817	78.00		.711183
12.	24.00	•	236449	76.00	,	.763551
. e	30.00		. 120975	70.00		.879025
15.	32.00		094463	68.00		.905537
16.	12 9 VV	·				
18.	36.00		.055430 .041607	64.00 62.00		.94457u .958393
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24.	4R.00		.007817	52.00		1445193



OPERATING CHARACTERISTIC CURVE

OPERATING CHARACTERISTIC CORVE							
POPULATION SIZE	12345.	SAMPLE 456.	ACCEPTABLE DEFEC	TS 12.			
IF DEFECTIVES IN ORIGINAL POPULATION ARE	PERCENT DEFECTIVE IS	PROBABILITY OF ACCEPTANCE IS	RELIABILITY IS	CONFIDENCE IS			
169.	1.37	.990082	98.63	•00 99 18			
170.		.989609	98.62	•010 3 91			
191•	1.55-	.975010	98.45	•024990			
192•	1.56	.974058	98.44	•025942			
211•	1.71	.950528	98.29	.049472			
211•		.948980	98.28	.051020			
236•	1.91	.901517	98.09	•098483			
237•	1.92	.899096	98.08	•100904			
283.	2.29	•751692	97.71	.248308			
284.	2.30	•747811	97.70	.252189			
342•	2.77	,5016 83	97.23	.498317			
343•	2.78	,497393	97.22	.502607			
408.	3.30	.252853	96.70	.747147			
409.	3.31	.249799	96.69	.750201			
475.	3.85	.100760	96.15	.899240			
476.	3.86	.099233	96.14	.900767			
518•	4.20	.050349	95.80	.949651			
519•	4.20	.049500	95.80	.950500			
605•	4.90	.010041	95.10	.989959			
606•	4.91	.009842	95.09	.990158			

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